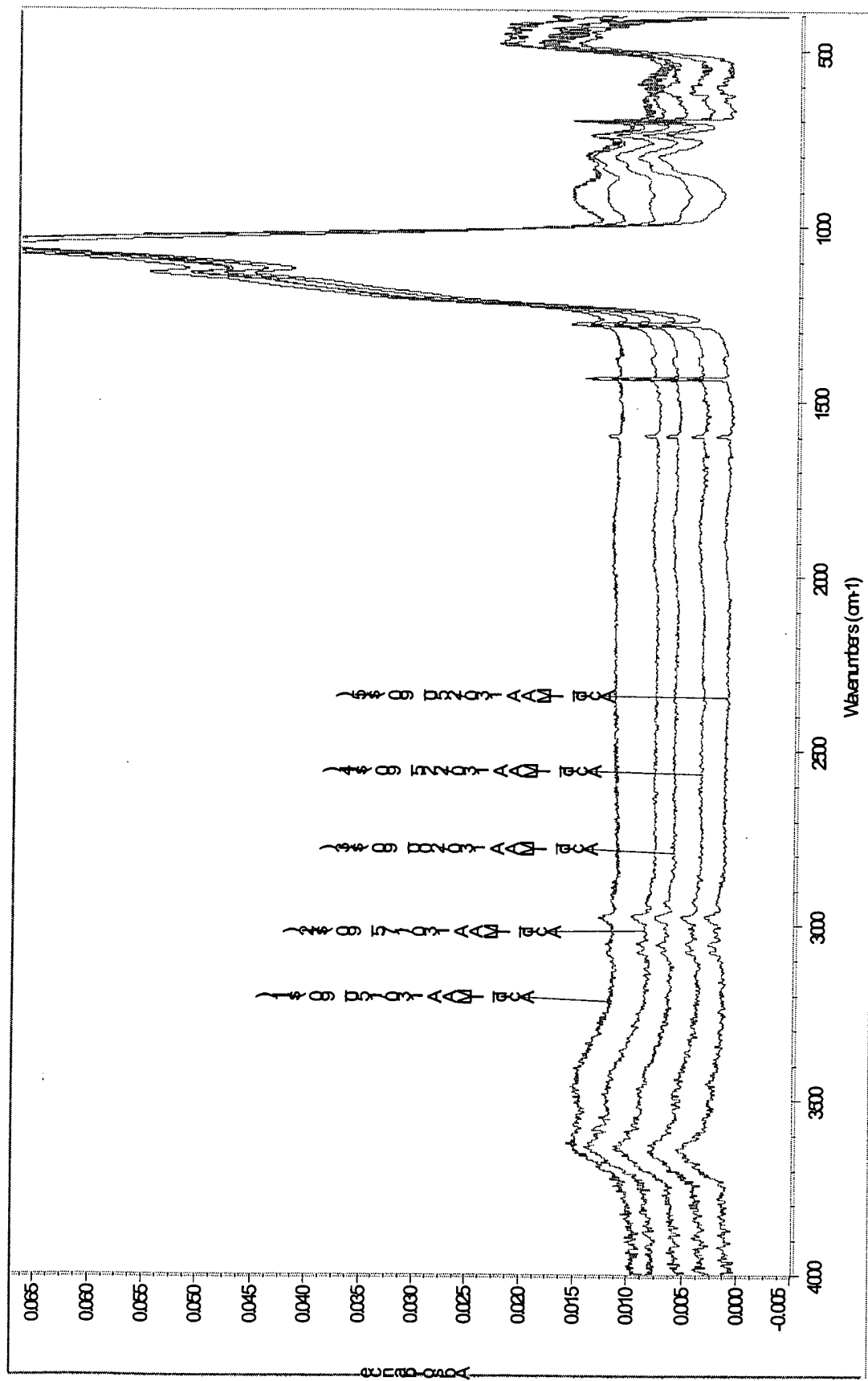


Figure 9



Although water clearly present at 130/150 C bake, the WER is still quite low. SiOH is clearly present at 925 cm⁻¹.

